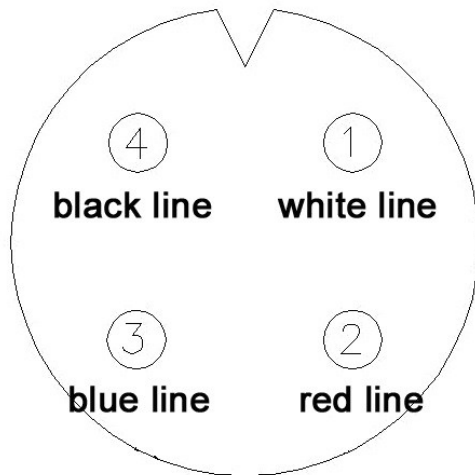


ZD-931 pin out of the iron's connector



1. (1) connects the white line
2. (2) connects the red line
3. (3) connects the blue line
4. (4) connects the black line.

Connection of the heating element & the electric cable as below:

1. two brown lines of the heating elements connect the black line(4) & white line(1).
2. red line of the thermocouple connects with the blue line(3) on the plug.
3. blue line of the thermocouple connects with the red line(2) on the plug.