## **Error Codes**

User Interface Error (detected only with display user interfaces)		
	F21	If the communication between user interface module and CUC is disturbed, this Error is displayed. If the failure is displayed on the digits the display module is not able to "talk" to the CUC. If the failure is displayed on the status LED the CUC is not able to contact the Display module.  Potential Causes  Check wiring connection to the display module.  Check display module.
	F23	Pressure switch Failure  If the CUC detects during the wash cycle that the pressure switch contact for the wash level and the pressure switch level for the heater safety are ON or OFF simultaneously for 10" this failure will be displayed.  Potential Causes  Check the resistance of the pressure switch contacts.  Check the wiring of the connection to the pressure switch and to the CUC.  Start the Test Program. If the problem persists F23 will be displayed.  Check points of F08 / F12 (Failure can be caused also by Heater circuit failure).
○ • • ○ ○ ○ ○ •	F24	Overflow Failure  If the overflow contact on the pressure switch is closed for more than 60" the overflow failure will be indicated. In this overflow condition, the Door will remain locked and the drain pump will run constantly.  Potential Causes  Check the drain hose and make sure it is not blocked or kinked.  Check Wire Harness connections to the drain pump, pressure switch, and CUC.  Check/clean drain pump filter of foreign objects.  Check for drain pump failure.  Check the inlet valve for proper shut off.  Check the pressure switch for proper operation.
0 • • 0 • 0	F26	Pump Driver Failure  If the CUC detects that the triac of the pump is defective it will display this failure.  Potential Causes  Check the resistance of the pressure switch contacts.  A failure of the pressure switch could also cause the Code.  If OK. Start test program to check the CUC. If the failure occurs replace the CUC.
0 • • 0 • • 0	Only during test program	Reversing relay failure  If the CUC detects that the motor is possible to rotate only in one direction this failure is displayed.  Potential Causes  Check the harness to the motor.  Check the CUC.
	Only during test program	Tapped Field Failure  If the CUC is not able to switch ON the tapped field of the Motor, this failure code is displayed.  Potential Causes  Check if the correct motor is build in. Check the resistance of the fields of the motor. Check the harness between Motor and CUC. If the points above are OK replace the CUC.
	F31	Blocked Drum Detected (only for Top Loader Appliances)  CUC detects problems with driving of the motor at the beginning of the cycle or after pause mode when door lock have been unlocked.  Potential Causes  Check if the Drum door are properly closed  Check the Belt position  Check the F06 Case

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